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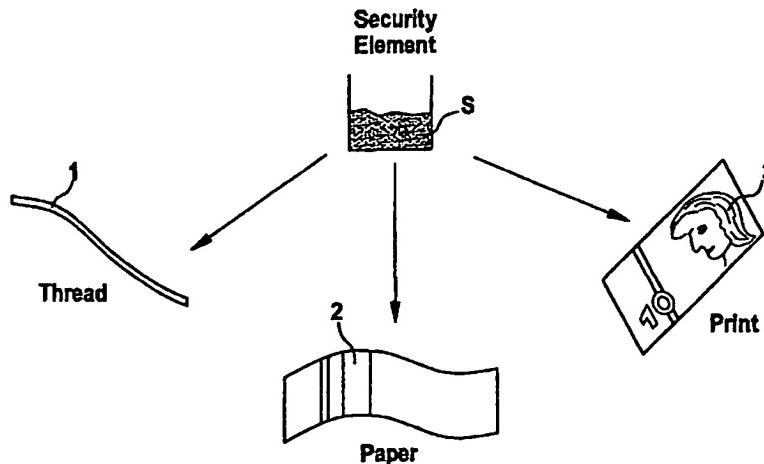
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time in a second step to another constituting part of said document.

(57) Abstract: Security document, such as a banknote, a value paper, an identification document, an access card, a security label or packaging, comprising an imprintable substrate, chosen from the group of papers, cardboards, textiles and polymer sheets, as a first constituting part, and at least a second constituting part, chosen from the group of printing inks, security threads, windows, fibers, planchettes, foils, and decals, wherein a same security element is contained at least a first time in or on one of its constituting parts, and at least a second time in or on another of its constituting parts. Method for producing a security document, characterized in that a same security element is applied at least a first time in a first step to one constituting part of said document, and at least a second



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